

# Aluminum electrolytic capacitors

Single-ended capacitors

Series/Type: B41863 Date: October 2015

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# Single-ended capacitors

High CV value - 105 °C

# Long-life grade capacitors

# Applications

Automotive electronics: energy reserve for airbag application

# Features

- Compact design
- High CV value
- RoHS-compatible

# Construction

- Radial leads
- Charge/discharge-proof, polar
- Aluminum case with insulating sleeve
- Minus pole marking on the insulating sleeve
- Stand-off rubber seal
- Case with safety vent

# Delivery mode

- Terminal configurations and packing:
- Bulk
- Taped, Ammo pack
- Cut
- Kinked
- PAPR (protection against polarity reversal): crimped leads, J leads, bent leads

Refer to chapter "Single-ended capacitors – Taping, packing and lead configurations" for further details.



B41863



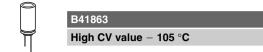
B41863

# Specifications and characteristics in brief

25 35 V	/ DC						
$1.15 \cdot V_{\text{R}}$							
680 850	00 µF						
0/+30% ≙	Α						
For capac 1000 µF.	For capacitance higher than 1000 $\mu F$ add 0.02 for every increase of 1000 $\mu F.$						
V <sub>R</sub> (V DC)		25	35				
tan δ (max	k.)	0.16	0.14				
I <sub>leak</sub> = 0.	01 μA • (	$\frac{C_R}{\mu F} \cdot \frac{V_R}{V}$					
Diameter	(mm)	≤ 12.5	16	18			
ESL (nH)		20	26	34			
> 3000 h							
$ \Delta C/C $	≤ 30% of	initial value					
tan δ	≤ 3 times	initial specified l	mit				
I <sub>leak</sub>	≤ initial s	pecified limit					
3000 h							
$ \Delta C/C $	≤ 25% of	initial value					
tan δ	≤ 2 times	initial specified l	mit				
I <sub>leak</sub>	≤ initial s	pecified limit					
To IEC 60	068-2-6,	test Fc:					
Frequency	y range 1	0 Hz 2 kHz, di	splacement amp	litude max.			
1.5 mm, a	cceleratio	on max. 20 <i>g</i> , dui	ation $3 \times 2$ h.				
Capacitor	rigidly cla	amped by the alu	minum case.				
55/105/56	i (−55 °C	/+105 °C/56 days	damp heat test)				
IEC 60384	4-4, AEC-	Q200					
	$\begin{array}{c} 1.15 \cdot V_{\rm R} \\ 680 \dots 850 \\ 0/+30\% \triangleq \\ \\ \mbox{For capace} \\ 1000 \ \mu{\rm F.} \\ V_{\rm R} (V \ DC) \\ tan \ \delta (max) \\ \hline V_{\rm R} (V \ DC) \\ tan \ \delta (max) \\ tan \$	$\begin{array}{l} 680 \hdots 8500  \mu F \\ 0/+30\% \begin{tabular}{lllllllllllllllllllllllllllllllllll$	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$1.15 \cdot V_R$ $680 \dots 8500 \ \mu F$ $0/+30\% \triangleq A$ For capacitance higher than 1000 \ \mu F add 0.02 for evonous 1000 \ \mu F. $V_R (V DC)$ 25 $35$ $tan \delta (max.)$ 0.16 $0.14$ $I_{leak} = 0.01 \ \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right)$ Diameter (mm) $\leq 12.5$ $16$ ESL (nH)20 $26$ > 3000 h $ \Delta C/C  \leq 30\%$ of initial value $tan \delta \leq 3$ times initial specified limit $I_{leak} \leq$ initial specified limit $3000 h$ $ \Delta C/C  \leq 25\%$ of initial value $tan \delta \leq 2$ times initial specified limit $I_{leak} \leq$ initial specified limitTo IEC 60068-2-6, test Fc:Frequency range 10 Hz 2 kHz, displacement amp1.5 mm, acceleration max. 20 g, duration $3 \times 2$ h.Capacitor rigidly clamped by the aluminum case.To IEC 60068-1: $55/105/56$ ( $-55 \ C/+105 \ C/56$ days damp heat test)			

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

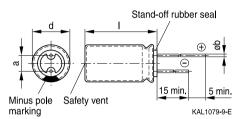




#### **Dimensional drawing**

### With stand-off rubber seal

Diameters (mm): 10, 12.5, 16, 18



# **Dimensions and weights**

Dimensions (	mm)			Approx. weight
d +0.5	1	a ±0.5	b	g
10	20 +2.0	5.0	0.60 ±0.05	2.6
12.5	20 +2.0	5.0	0.60 ±0.05	3.6
12.5	25 +2.0	5.0	0.60 ±0.05	4.5
16	20 +2.0	7.5	0.80 ±0.05	5.5
18	20 +2.0	7.5	0.80 ±0.1	8.9
18	25 +2.0	7.5	0.80 ±0.1	9.0
18	31.5 +2.0	7.5	0.80 ±0.1	11.0
18	35 +2.0	7.5	0.80 ±0.1	13.0
18	40 +2.5	7.5	0.80 ±0.1	16.0





# Overview of available types

V <sub>R</sub> (V DC)	25	35
	Case dimensions $d \times I$ (mm)	
C <sub>R</sub> (μF)		
680		10 × 20
820		12.5×20
1000	10 × 20	12.5 × 25
		16 × 20
1200	$12.5 \times 20$	16 × 20
1400	12.5 × 20	
1600		16 × 20
1800	12.5 × 25	
2200	16 × 20	
2300		18 × 20
2500	16 × 20	
2700		18 × 25
3100		18 × 25
3300	18 × 20	
3900	18 × 25	18 × 31.5
4300	18 × 25	
4700	18 × 25	18 × 35
5600	18 × 31.5	18 × 40
6300		18 × 40
6800	18 × 35	
8500	18 × 40	

Other voltage and capacitance ratings are available upon request.



High CV value - 105  $^{\circ}$ C

#### Technical data and ordering codes

C <sub>R</sub>	Case	ESR <sub>max</sub>	ESR <sub>max</sub>	Z <sub>max</sub>	I <sub>AC.R</sub>	Ordering code
120 Hz	dimensions	10 kHz	10 kHz	100 kHz	100 kHz	(composition see
20 °C	d×l	−40 °C	20 °C	20 °C	105 °C	below)
μF	mm	Ω	Ω	Ω	mA	,
V <sub>R</sub> = 25 V [	DC		<u> </u>			L
1000	10 × 20	1.264	0.158	0.136	875	B41863A5108A***
1200	12.5 × 20	0.784	0.098	0.085	1105	B41863A5128A***
1400	$12.5 \times 20$	0.784	0.098	0.085	1105	B41863A5148A***
1800	$12.5 \times 25$	0.712	0.089	0.078	1358	B41863A5188A***
2200	16 ×20	0.664	0.083	0.075	1895	B41863A5228A***
2500	16 ×20	0.664	0.083	0.075	1895	B41863A5258A***
3300	18 ×20	0.480	0.060	0.054	2190	B41863A5338A***
3900	18 ×25	0.400	0.050	0.045	2454	B41863A5398A***
4300	18 ×25	0.400	0.050	0.045	2454	B41863A5438A***
4700	18 ×25	0.400	0.050	0.045	2454	B41863A5478A***
5600	18 × 31.5	0.376	0.047	0.042	3178	B41863A5568A***
6800	18 ×35	0.320	0.040	0.036	3638	B41863A5688A***
8500	18 ×40	0.224	0.028	0.026	4164	B41863A5858A***
V <sub>R</sub> = 35 V [	00					
680	10 ×20	1.264	0.158	0.136	875	B41863A7687A***
820	$12.5 \times 20$	0.784	0.098	0.085	1105	B41863A7827A***
1000	$12.5 \times 25$	0.712	0.089	0.078	1358	B41863A7108A***
1000	16 ×20	0.664	0.083	0.075	1895	B41863B7108A***
1200	16 ×20	0.664	0.083	0.075	1895	B41863A7128A***
1600	16 ×20	0.664	0.083	0.075	1895	B41863A7168A***
2300	18 ×20	0.480	0.060	0.054	2190	B41863A7238A***
2700	18 ×25	0.400	0.050	0.045	2454	B41863A7278A***
3100	18 ×25	0.400	0.050	0.045	2454	B41863A7318A***
3900	18 × 31.5	0.376	0.047	0.042	3178	B41863A7398A***
4700	18 ×35	0.320	0.040	0.036	3638	B41863A7478A***
5600	18 ×40	0.224	0.028	0.026	4164	B41863A7568A***
6300	18 ×40	0.224	0.028	0.026	4164	B41863A7638A***

#### Composition of ordering code

\*\*\* = Version

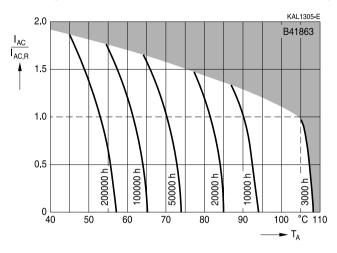
- 000 = for standard leads, bulk
- 001 = for kinked leads, bulk
- 002 = for cut leads, bulk
- 003 = for crimped leads, blister (from  $\emptyset$  16 ... 18 mm)
- 004 = for J leads, blister (for all dimensions, excluding  $d \times I = 18 \times 40$  mm)
- 008 = for taped leads, Ammo pack, lead spacing F = 5.0 mm (for  $\emptyset$  10 ... 12.5 mm)
- 009 = for taped leads, Ammo pack, lead spacing F = 7.5 mm (for  $\oslash$  16 mm and d  $\times$  I = 18  $\times$  20 ... 18  $\times$  31.5 mm)
- 012 = for bent  $90^{\circ}$  leads, blister (for  $\emptyset$  16 ... 18 mm)



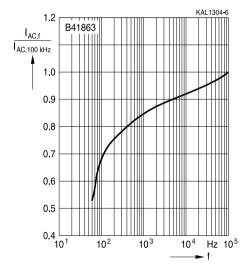


#### Useful life<sup>1)</sup>

depending on ambient temperature T<sub>A</sub> under ripple current operating conditions

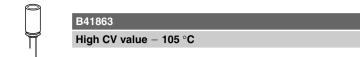


### Frequency factor of permissible ripple current I<sub>AC</sub> versus frequency f



1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.





#### Taping, packing and lead configurations

#### Taping

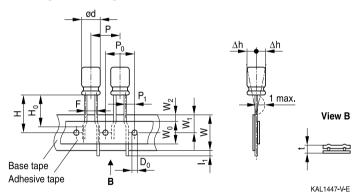
Single-ended capacitors are available taped in Ammo pack from diameter 8 to 18 mm as follows:

Lead spacing F = 3.5 mm ( $\varnothing$  d = 8 mm) Lead spacing F = 5.0 mm ( $\varnothing$  d = 8 ... 12.5 mm) Lead spacing F = 7.5 mm ( $\varnothing$  d = 16 ... 18 mm).

The dimensions for F,  $\mathsf{P}_1$  and 1 max. are specified with reference to the center of the terminal wires.

# Lead spacing 3.5 mm ( $\emptyset$ d = 8 mm)

Last 3 digits of ordering code: 006



#### **Dimensions in mm**

$\varnothing d$	F	Н	W	W <sub>o</sub>	<b>W</b> <sub>1</sub>	W <sub>2</sub>	Р	P <sub>0</sub>	P <sub>1</sub>	l <sub>1</sub>	t	$\Delta h$	D <sub>0</sub>
8	3.5	18.5	18.0	9.5	9.0	3.0	12.7	12.7	4.6	1.0	0.7	1.0	4.0
Toler- ance	+0.8	+1.0	+0.5	min	+0.5	may	+1.0	+0.2	+0.6	may	+0.2	may	+0.2
ance	-0.2	±1.0	10.5		10.5	mdx.	±1.0	10.3	10.0	max.	±0.2	max.	10.2

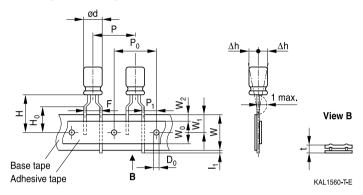
Leads can also run straight through the taping area.



High CV value - 105 °C

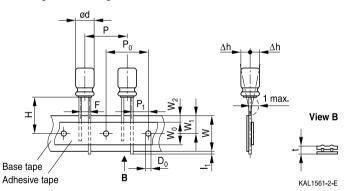
#### Lead spacing 5.0 mm ( $\emptyset$ d = 8 mm)

Last 3 digits of ordering code: 008



# Lead spacing 5.0 mm ( $\emptyset$ d = 10 ... 12.5 mm)

Last 3 digits of ordering code: 008

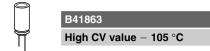


# **Dimensions in mm**

$\emptyset  d$	F	Н	W	$W_0$	$W_1$	W <sub>2</sub>	H₀	Р	P <sub>0</sub>	P <sub>1</sub>	$I_1$	t	$\Delta h$	D <sub>0</sub>
8		20.0		9.5			16.0	12.7	12.7	3.85				
10	5.0	19.0	18.0	9.5	9.0	1.5	-	12.7	12.7	3.85	1.0	0.6	1.0	4.0
12.5		19.0		11.5			-	15.0	15.0	5.0				
Toler- ance	+0.8 -0.2	±0.75	±0.5	min.	±0.5	max.	±0.5	±1.0	±0.2	±0.5	max.	+0.3 -0.2	max.	±0.2

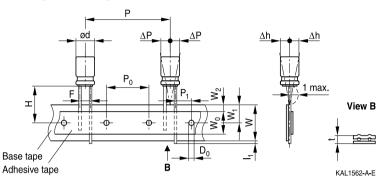
Taping is available up to dimensions  $d \times I = 12.5 \times 25$  mm.





# Lead spacing 7.5 mm ( $\emptyset$ d = 16 ...18 mm)

Last 3 digits of ordering code: 009



#### **Dimensions in mm**

$\emptyset$ d	F	Н	W	W <sub>0</sub>	$W_1$	$W_2$	Ρ	P <sub>0</sub>	P <sub>1</sub>	$I_1$	t	$\Delta P$	$\Delta h$	$D_0$
16	7.5	195	10.0	12.5	0.0	15	20.0	15.0	2 75	1.0	0.7	0	0	4.0
18	7.5	10.5	10.0	12.0	9.0	1.5	30.0	15.0	5.75	1.0	0.7	0	0	4.0
Toler- ance	±0.8	-0.5 +0.75	±0.5	min.	±0.5	max.	±1.0	±0.2	±0.5	max.	±0.2	±1.0	±1.0	±0.2

Taping is available up to dimensions  $d \times I = 16 \times 31.5$  mm and  $18 \times 31.5$  mm.



High CV value - 105 °C

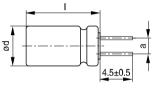
#### Cut or kinked leads

Single-ended capacitors are available with cut or kinked leads. Other lead configurations also available upon request.

#### Cut leads

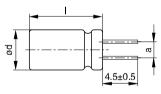
Last 3 digits of ordering code: 002

#### With stand-off rubber seal



KAL1085-

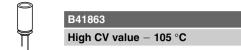
### With flat rubber seal



KAL	1	08	6-	R

Case size	Dimensions (mm)
d $ imes$ l (mm)	a ±0.5
10 × 12.5	5.0
10×16	5.0
10×20	5.0
12.5 × 20	5.0
12.5 × 25	5.0
16×20	7.5
16 × 25	7.5
16×31.5	7.5
16 × 35.5	7.5
18×20	7.5
18×25	7.5
18×31.5	7.5
18 × 35	7.5
18×40	7.5
	·

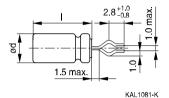


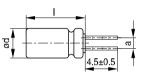


# Kinked leads

Last 3 digits of ordering code: 001

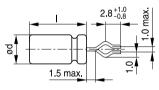
#### With stand-off rubber seal



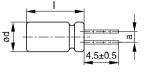


KAL1083-2

#### With flat rubber seal



KAL1082-T



KAL1084-A

Case size	Dimensions (mm)
$d \times l$ (mm)	a ±0.5
10 × 20	5.0
12.5  imes 20	5.0
$12.5 \times 25$	5.0
16×20	7.5
16 × 25	7.5
16×31.5	7.5
16 × 35.5	7.5
18×20	7.5
18×25	7.5
18×31.5	7.5
18 × 35	7.5
18×40	7.5





#### PAPR leads (Protection Against Polarity Reversal)

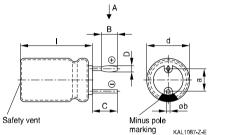
These lead configurations ensure correct placement of the capacitor on the PCB with regard to polarity. PAPR leads are available for diameters from 10 mm up to 18 mm (excluding  $d \times I = 12.5 \times 30/35/40$  mm).

There are three configurations available: Crimped leads, J leads, bent 90° leads.

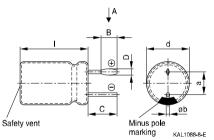
#### **Crimped leads**

Last 3 digits of ordering code: 003



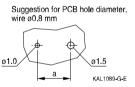


#### With flat rubber seal

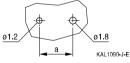


#### Suggestion for PCB hole diameter





Suggestion for PCB hole diameter, wire ø1.0 mm



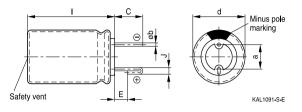
Case size	Dimensio	ons (mm)				
$d \times I$ (mm)	B ±0.2	C ±0.5	D ±0.1	E ±0.1	a ±0.5	Øb
16×20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16 × 25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16×31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
16×35.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.05
18×20	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18×25	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18×31.5	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18 × 35	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1
18×40	1.5	3.0	1.3	0.3	7.5	0.8 ±0.1





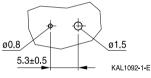
#### J leads

Last 3 digits of ordering code: 004

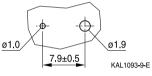


#### Suggestion for PCB hole diameter

Suggestion for PCB hole diameter, wire  $\texttt{Ø0.6}\ \texttt{mm}$ 



Suggestion for PCB hole diameter, wire  $\emptyset 0.8 \text{ mm}$ 



Case size	Dimensions (mm)									
$d \times I$ (mm)	C ±0.5	E ±0.5	J ±0.2	a ±0.5	Øb					
10×12.5	3.2	0.7	1.2	5.0	0.6 ±0.05					
10×16	3.2	0.7	1.2	5.0	0.6 ±0.05					
10×20	3.2	0.7	1.2	5.0	0.6 ±0.05					
12.5 × 20	3.2	0.7	1.2	5.0	0.6 ±0.05					
$12.5 \times 25$	3.2	0.7	1.2	5.0	0.6 ±0.05					
16×20	3.5	0.7	1.6	7.5	0.8 ±0.05					
16×25	3.5	0.7	1.6	7.5	0.8 ±0.05					
16×31.5	3.5	0.7	1.6	7.5	0.8 ±0.05					
16 × 35.5	3.5	0.7	1.6	7.5	0.8 ±0.05					
18×20	3.5	0.7	1.6	7.5	0.8 ±0.1					
18×25	3.5	0.7	1.6	7.5	0.8 ±0.1					
18×31.5	3.5	0.7	1.6	7.5	0.8 ±0.1					
18 × 35	3.5	0.7	1.6	7.5	0.8 ±0.1					



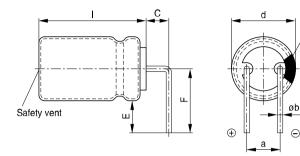
High CV value - 105  $^\circ\text{C}$ 

Minus pole marking

KAL1094-H-E

# Bent 90° leads for horizontal mounting pinning

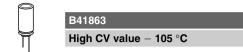
Last 3 digits of ordering code: 012



Case size	Dimension	Dimensions (mm)					
$d \times I$ (mm)	C ±0.5	E ±0.5	F ±0.5	a ±0.5	Øb		
16×20	4.0	4.0	12.0	7.5	0.8 ±0.05		
16×25	4.0	4.0	12.0	7.5	0.8 ±0.05		
16×31.5	4.0	4.0	12.0	7.5	0.8 ±0.05		
16  imes 35.5	4.0	4.0	12.0	7.5	0.8 ±0.05		
18×20	4.0	4.0	13.0	7.5	0.8 ±0.1		
18×25	4.0	4.0	13.0	7.5	0.8 ±0.1		
18×31.5	4.0	4.0	13.0	7.5	0.8 ±0.1		
18×35	4.0	4.0	13.0	7.5	0.8 ±0.1		
18×40	4.0	4.0	13.0	7.5	0.8 ±0.1		

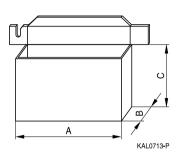
Bent leads for diameter 12.5 mm available upon request.





# Packing units and box dimensions

Ammo pack



Case size d × l	Dimer	Dimensions (mm)				
mm	A <sub>max</sub>	B <sub>max</sub>	$C_{\text{max}}$	pcs.		
8×11.5	345	60	240	1000		
10 × 12.5	345	60	280	750		
10 × 16	345	65	200	500		
10×20	345	65	200	500		
12.5  imes 20	345	65	260	500		
12.5  imes 25	345	65	260	500		
16×20	320	65	285	300		
16 × 25	320	65	285	300		
16×31.5	320	75	275	300		
18×20	320	65	285	250		
18×25	320	65	285	250		
18×31.5	320	75	275	250		



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# Overview of packing units and code numbers for case sizes 8 $\times$ 11.5 ... 16 $\times$ 35.5

								PAPR	
Case size	Stan-	Taped,			Kinked	Cut	Crimped	J leads,	Bent 90°
$d \times I$	dard,	Ammo	Ammo pack			leads,	leads,	blister	leads,
	bulk				bulk	bulk	blister		blister
mm	pcs.	pcs.			pcs.	pcs.	pcs.	pcs.	pcs.
8×11.5	1000	1000			-	-	_	_	
10 × 12.5	1000	750			-	1000	-	675	
10 × 16	1000	500			-	1000	-	675	
10×20	500	500	500			500	-	500	
12.5 × 20	350	500	500			350	-	300	1)
12.5 × 25	250	500			500	500	-	225	1)
12.5 × 30	200	_			-	-	_	_	
12.5 × 35	175	_			-	-	-	—	
12.5 × 40	175	-			-	-	-	—	
16×20	250	300			200	200	200	200	120
16×25	250	300			200	200	200	200	216
16×31.5	200	300			250	250	344	344	180
16×35.5	100	-			100	100	150	150	150
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the		006	3.5	8					
complete		008	5	812.5					
ordering code		009	7.5	1618					
state the lead									
configuration									



High CV value - 105 °C

# Overview of packing units and code numbers for case sizes $18\times 20 \ ... \ 18\times 40$

								PAPR	
Case size d × l	Stan- dard,	Taped, Ammo pack			Kinked leads,	Cut leads,	Crimped leads,	J leads, blister	leads,
mm	bulk pcs.	pcs.			bulk pcs.	bulk pcs.	blister pcs.	pcs.	blister pcs.
18×20	175	250			175	175	200	200	120
18×25	150	250			150	150	200	200	120
18  imes 31.5	100	250	250			100	150	150	120
18  imes 35	100	-	-			100	150	150	150
$18 \times 40$	125	-			100	100	120	-	72
The last three	000	Code	F (mm)	d (mm)	001	002	003	004	012
digits of the complete ordering code state the lead configuration		009	7.5	1618					



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#### Cautions and warnings

#### Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

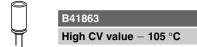
As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. However, the amount of dangerous materials used in our products is limited to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request. MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.





# Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Торіс	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw- terminal capacitors	Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, e.g. fire.	8.1 "Passive flammability"



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Topic	Safety information	Reference
		chapter "General
		technical information"
Active	Avoid overload of the capacitors.	8.2
flammability		"Active flammability"
Maintenance	Make periodic inspections of the capacitors.	10
	Before the inspection, make sure that the power	"Maintenance"
	supply is turned off and carefully discharge the	
	electricity of the capacitors.	
	Do not apply excessive mechanical stress to the	
	capacitor terminals when mounting.	
Storage	Do not store capacitors at high temperatures or	7.3
	high humidity. Capacitors should be stored at	"Shelf life and storage
	+5 to +35 °C and a relative humidity of $\leq$ 75%.	conditions"
		Beference
		chapter "Capacitors with
		screw terminals"
Breakdown strength	Do not damage the insulating sleeve, especially	"Screw terminals –
of insulating	when ring clips are used for mounting.	accessories"
sleeves		

#### Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.epcos.com/orderingcodes.



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# Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C <sub>R</sub>	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
$C_{S,T}$	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C <sub>f</sub>	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d <sub>max</sub>	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR <sub>f</sub>	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
$ESR_{T}$	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I <sub>AC</sub>	Alternating current (ripple current)	Wechselstrom
$I_{AC,RMS}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
I <sub>AC,f</sub>	Ripple current at frequency f	Wechselstrom bei Frequenz f
$I_{AC,max}$	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I <sub>AC,R</sub>	Rated ripple current	Nennwechselstrom
I <sub>leak</sub>	Leakage current	Reststrom
I <sub>leak,op</sub>	Operating leakage current	Betriebsreststrom
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
I <sub>max</sub>	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
<b>R</b> <sub>ins</sub>	Insulation resistance	Isolationswiderstand
$R_{symm}$	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
$\Delta T$	Temperature difference	Temperaturdifferenz
T <sub>A</sub>	Ambient temperature	Umgebungstemperatur
Tc	Case temperature	Gehäusetemperatur
Тв	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
$\Delta t$	Period	Zeitraum
t <sub>b</sub>	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)





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Symbol	English	German
V	Voltage	Spannung
V <sub>F</sub>	Forming voltage	Formierspannung
V <sub>op</sub>	Operating voltage	Betriebsspannung
V <sub>R</sub>	Rated voltage, DC voltage	Nennspannung, Gleichspannung
Vs	Surge voltage	Spitzenspannung
Xc	Capacitive reactance	Kapazitiver Blindwiderstand
XL	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Ζ <sub>T</sub>	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε <sub>0</sub>	Absolute permittivity	Elektrische Feldkonstante
ε <sub>r</sub>	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

# Note

All dimensions are given in mm.



The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
- 4. In order to satisfy certain technical requirements, some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous). Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed questions, please contact our sales offices.
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Important notes

7. The trade names EPCOS, Alu-X, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CSSP, CTVS, DeltaCap, DigiSiMic, DSSP, ExoCore, FilterCap, FormFit, LeaXield, MiniBlue, MiniCell, MKD, MKK, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PQSine, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, SIP5D, SIP5K, TFAP, ThermoFuse, WindCap are trademarks registered or pending in Europe and in other countries. Further information will be found on the Internet at www.epcos.com/trademarks.